

TRAILER LOADING AND TOWING GUIDE



Don't let your trip end like this. Get the facts on safe loading and towing. If you don't believe you need to know your trailer tongue weight, read some of these TRAILERING DISASTER STORIES.

If you tow a trailer, you are subject to new and different challenges on the highway than you may have previously encountered. Towing a trailer is no small responsibility and should be undertaken with great care and an eye toward safety first. An accident with a tow vehicle and trailer can have much greater consequences than carelessness with a small car. Like an airline pilot who is responsible for expensive equipment and many lives, you should take your responsibilities as a tow vehicle driver very seriously and learn all you can about doing the job safely and well. Whether you tow a light boat or camping trailer behind your car, a vacation trailer behind a motorhome or a cargo trailer to haul a race car or move personal belongings, balancing the load and preparing the trailer and tow vehicle are critical to safe handling.

One of the most critical aspects of safely operating a trailer is knowing the weights involved and where they are placed. The first thing to determine is how much is being towed and confirming that it is within the capacities of the equipment being used. Determining WHERE that load is placed is critical to the way your rig will handle on the road.

Yes, we make a scale to measure trailer tongue weight and we'd be extremely happy if you would like to buy one. You can call us toll free at 1-800-541-0735 and order one. But it is not our sole purpose here to sell scales. We offer this information in the hopes that those who are concerned about the safe handling of their rigs will learn something, apply it and make the highways safer for us all. No matter how you end up determining your weight and balance, we hope this makes you aware of its importance. The information presented here is duplicated in the instruction manual that comes with all of our scales and is distributed here for free as a public service.

Our goal in this web page is to give you information about:

- Determining if your equipment is up to the task
- How to handle some common driving problems on the road
- Why load placement is critical to good handling
- · How to figure your gross vehicle and axle loads plus your tongue weight
- How to use a trailer tongue weight scale like the Sherline scale

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DISCLAIMER

1 of 9 Sherline Products Inc. is not responsible for any damage or injury caused by use or misuse of the Sherline scale. The examples given in this site are general guideby \$102013 9:51 AM

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Sherline Products Inc. is not responsible for any damage or injury caused by use or misuse of the Sherline scale. The examples given in this site are general guidelines for illustration purposes only and cannot cover every possible combination of vehicle, hitch and trailer or every loading situation. Have your particular rig inspected by an authorized trailer or hitch installation/repair facility before towing heavy loads or if any handling problems occur. There are handling problems that cannot always be solved by proper trailer loading. You are solely responsible for the safe loading and operation of your vehicle and trailer.

The Sherline scale is not intended for trade purposes; i.e. items sold by weight.

WHY THE SHERLINE SCALE CAME INTO BEING

I came up with the idea to manufacture this product after improperly loading my own trailer and almost losing my rig that was carrying my pride and joy back from a race. I own a 1974 Indy Car that I race in vintage events. Being very mechanically inclined and owning a large machine shop that produces tools, I was embarrassed to realize what had happened and thought how much easier it would be for a person with less experience to make this mistake. I shudder to think about the accident that could have occurred that night, and hope that producing this product will not only make a profit but also prevent someone else from making the same error. They may not be as lucky as I was.

INTRODUCTION

When I first decided to put together a comprehensive manual on loading trailers I thought it would be easy. I now believe the number of variables that lead to safely towing a trailer can't be written into a few simple rules and have made many companies shy away from the subject. I decided to expand these instructions to be more helpful to my customers that appreciate the need to accurately load a trailer so that it can be safely towed at reasonable speeds. If you know of information that you believe could be useful, I would be happy to add it to future copies of these instructions or refer my customers to it.

I will try to introduce you to problems you may encounter and pass on some basic rules that I have acquired in my research. It is up to you to decide what will work and add the common sense it takes to safely tow a trailer. If a trailer doesn't tow properly when all the basic rules have been followed, the answer can be very complex, because the result can be an oscillating trailer. This is usually caused by a trailer that is "tail heavy", and adding more tongue weight will cure the problem. If it doesn't, you need expert help. The moment a rig shows any tendency in this direction you should slow down and get some expert help on it. Oscillations are very complex because they can be the result of several components working in unison. Speed and wind are two of these components, so you should never drive faster to try and eliminate the oscillation I have covered here cannot solve problems such as these if the basic rules have been followed and oscillation still occurs. It can be very dangerous to experiment with an ill handling rig, especially on a public road.

THE TOW VEHICLE

If you haven't already purchased a tow vehicle you can tailor its specifications to your towing needs. Most likely, however, you already have the vehicle you will be using to tow and have based your trailer purchase on its capabilities. It might be wise to ask yourself at this point if the tow vehicle is really big enough to have the brakes and suspension it takes to safely tow your trailer. There isn't any good way to overcome a problem such as this short of trading up to a vehicle with more capacity. If the suspension isn't heavy enough, the brakes probably leave something to be desired. You can get this type of information from manufactures of trailers, trucks, and automobiles but they tend to be optimistic, quoting maximum capacities rather than recommended capacities. Remember also that a half-ton pickup may be able to carry 1000 pounds of weight in the bed, but probably cannot support 1000 pounds at the hitch without special modifications to the suspension. So if you hook up your twenty-four foot cargo trailer to your nice, new half-ton pickup and the headlights are aimed at birds roosting in the trees, there should be a clear message that something is wrong.



You can't always correct the problem by moving the load if the tow vehicle isn't capable of handling the required hitch weight. Moving the load back in the trailer could make for a very unstable and dangerous condition, and leaving too much weight on the hitch can also cause a dangerous situation where the tow vehicle doesn't have enough weight on the front wheels to control your rig. When you hit the brakes, the trailer dives lifting the front end even more, and you lose most of your braking and steering at the same time. Several types of weight redistribution hitches are available that can dramatically help your handling by spreading the forces to both axles, but they can not compensate for inadequate towing capacity or overloading.



(LEFT) Trailer "Dive" during heavy braking increases the effect of tongue weight. (RIGHT) Weight distributing hitch transfers loads to frame and to both axles of tow vehicle for safer stops and smoother ride.

Talk to a qualified hitch installation shop about your particular needs. Also contact the manufacture of your trailer to see what they recommend. This leads to the first and most basic rule of trailer towing:

"The tow vehicle and hitch must be capable of safely handling at least 15% of the gross weight of the trailer (total weight of trailer plus contents). Fifth wheel trailers usually have up to 25% of the gross weight on the hitch."

VEHICLE AND TRAILER BRAKES

Although it is beyond the scope of these instructions to cover everything, I believe I should mention brakes. If you can't get to the top of a hill from lack of power you can usually pull over and it may cause an inconvenience but not a disaster. If the brakes fail going down a hill you have a problem that can cause a disaster. You can't have too much brake. Disk brakes are better than drum brakes. Four electric brakes on your trailer are better than two. New pads are better than old pads. I think you get the idea. You should be able to stop your rig on a hill without the trailer brakes. If you can't, you'd better pay a lot more attention to that corroded connector you have been hooking up your trailer with.

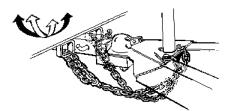
When learning, get on a lonely road without any traffic and try practicing panic stops. Of course, you shouldn't just slam on your brakes. You should try to slowly shorten your stopping distance by applying more pressure. Don't take it to the point that you lose control, just enough to get a feeling what it takes to make a quick stop and the distances involved. My guess is that you will find yourself leaving more room in front of you once you make this test. Don't ride the brakes going down hills as this overheats brakes, causing them to lose effectiveness. Use the engine and lower gears to control the downhill speed on long hills. Learn how electric brakes work and how to adjust the modern day controllers that 000 mills as the modern day control the downhill speed on long hills.

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THE HITCH

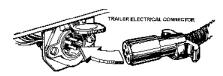
Before towing anything, have your hitch inspected by a qualified hitch installation company, and have them determine what the maximum tongue weight can be. This is usually 10% of the hitch's rated capacity. Note, I said **hitch**, not ball. A ball is rated by its towing capacity. A hitch is rated by not only its towing capacity but also by the tongue weight. Again, the safest way to accomplish this is to take your vehicle to a shop that specializes in installing hitches. If they don't have a welder go to another shop. Hitch problems are usually fixed by welding, not with a couple of nuts and bolts. If you have a bumper type hitch, don't tow anything your wife can't lift onto the ball. The biggest error you can make is "cheaping out" and not going to a qualified shop.

THE TRAILER BALL AND SAFETY CHAINS



The ball should be located so the trailer sits level when connected to the tow vehicle. The vehicle should be able to accept this weight without a major change of attitude. The ball should be lightly greased so the hitch rotates smoothly on it. Safety chains should be long enough for tight turns and be crossed (right to left and left to right). This will help create a "saddle" if you have a tongue failure and will help maintain control while stopping. Don't allow these chains to drag on the pavement, because they can be ground to an unsafe condition in a very short amount of time. Always inspect the hitch and tongue for cracks when hooking up. Rust is your enemy and can cause premature failures. Check lights and brakes each time the trailer is hooked up. Try to do things in the same order each time and use a checklist. Don't forget to retract the jack. Don't ever hook a trailer up half way or you may forget to finish the job. Don't start if you can't finish, and don't ever leave the receptor pin out for a minute.

TRAILER LIGHTING AND CONNECTIONS



All your lights must work to be legal and safe. The weakest link is the connector. They corrode easily and need constant attention to keep the system working. (Be careful when cleaning connectors not to short them out.) If I had more time I'd manufacture a good one, because I'm sure there is a market for one. The wiring to the connector should be carefully routed so that it can't come apart in tight turns or chafe through and short out. Remember, electric brakes also run through this connector. Have an observer confirm your brake lights, blinkers and running lights are working properly each time you hook up.

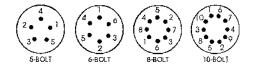
TIRES AND WHEEL BEARINGS

TIRES... Tires have to be checked frequently with a trailer because a flat can go unnoticed on multiple axle trailers while it is being towed. Running with a flat can cause it to catch fire and burn up your rig. With multiple axles or tandem wheels it is hard sometimes to see a flat tire as the other tires are supporting the weight of the rig and the flat spot is less noticeable. A quick check can be made by "thumping" each tire with a tire iron or rod to make sure they all sound the same. Each time you gas up, walk around the trailer and give a quick check by feeling each tire with your hand. A tire that is getting low will be hotter than the rest. There is no substitute, however, for actually measuring tire pressures to make sure they are all within safe limits. This should definitely be done before each trip.

NOTE: The most common causes of tire failure are overloading and underinflation. Both result in excess flexing of the sidewall which causes heat buildup and eventual failure. Continuing to run with a flat can cause it to catch fire.

WHEELS AND LUG NUTS... Trailers have higher wheel loading than passenger cars or trucks. Tandem axles do not steer, and wheels are subjected to high twisting side loads in tight, slow turns. This causes the wheel to flex which tends to loosen wheel lug nuts over time. Always check lug nut torque before each trip. A suitable torque wrench only costs about \$30 and is a worthwhile investment considering the value of your trailer.

Wheel lug nut torque is usually much higher than that specified for passenger car wheels. Check your particular trailer's recommended specifications. Most are in the 90-95 ft.-lb. range. On a new trailer, check the torque on all wheels after the first 25-50 miles of towing. Also recheck any wheel that has been removed and replaced after towing 25 to 50 miles. Do not drive a loaded trailer with a missing lug nut or damaged lug bolt.



Torquing order for various wheel lug nut patterns as suggested by a trailer manufacturer in their owner's manual.

Wheel lug nuts are usually torqued in a "star" pattern pattern for 5- and 10-bolt wheels, crossing over to opposite sides as you work around the wheel. A "cross" pattern is used for 4-, 6and 8-bolt wheels. Shown above are some suggested orders for tightening nuts on various bolt patterns. Using the numbers on the above diagram, a popular alternate for the 5-bolt pattern would be a 1-2-5-4-3 star pattern.

WHEEL BEARINGS... Axle wheel bearings also occasionally need attention. Feel with your hand at the hub to check for one that may be running hotter than the rest. (Be careful. If the bearing is adjusted too tight or is running without grease it can get VERY hot!) A hot bearing needs immediate attention. Most often either more grease or proper adjusted of 13 9:51 AM

WHEEL BEARINGS... Axle wheel bearings also occasionally need attention. Feel with your hand at the hub to check for one that may be running hotter than the rest. (Be careful. If the bearing is adjusted too tight or is running without grease it can get VERY hot!) A hot bearing needs immediate attention. Most often either more grease or proper adjustment will ease the problem, but replacement may be necessary. Boat trailers are a particular source of wheel bearing problems as they are often put in and out of the water. A warm bearing that is suddenly cooled by being immersed in water tends to suck water into the inside as the air cools and shrinks. The water causes the bearings to rust and fail. Spring-loaded pressurized bearing caps are recommended to eliminate this problem. They are cheap and work great.

RECOMMENDED HITCH WEIGHT PERCENTAGES

TYPE OF TRAILER	PERCENT OF WT. ON TONGUE
Single Axle	10% minimum/15% maximum
Tandem Axle	9% to 15%
Travel Trailer	11% to 12%
5th Wheel	15% to 25%

PLACING THE LOAD

It would be overly simplistic to say, "put the heavy items over the axles". Sometimes a lot of little items can far outweigh one big one. I believe the value of an item should be one of the first considerations of where it is put in a trailer. Arrange the load so that these items are protected by their location. Don't put big, heavy items in a place where they can't be securely tied down. A glued down rug makes a great floor for a cargo trailer. Things stay put and don't slide around. Of course, it would be easy to say everything should be securely tied down but it would be also unrealistic. Start with top heavy items if you have them. That's usually a good place to start because you must have plenty of room available to properly tie them down. Tying them straight down is not secure enough. They need to be tied off at several angles or they could fall over in an abrupt change in speed or direction. You need room to accomplish this. Smaller items can be used to fill the spaces around them later.

Once you have the heavy items located, check the tongue weight with your Sherline scale. If the load is radically off, make the changes necessary to get close. The smaller items can be loaded in such a way that they balance out the load. They should be located so that they will stay put. Placing them next to items that have already been tied down helps, but your main concern should be to not lose the balance of the trailer. Don't forget you can also get one side of a trailer a lot heavier than the other without a little planning. This can cause a very serious problem when cornering, even causing the trailer to turn over in a sudden turn.

Top heavy loads can cause problems not only in cornering but also in hard braking. They have a tendency to make the trailer "dive" in hard braking conditions. This suddenly increases tongue weight and can decrease front axle loading just when you need steering and those big front disc brakes the most. Center top heavy items or arrange the remainder of the load to act as a counter weight to minimize this effect.



Top heavy loads can cause trailer "dive" under hard braking, possibly reducing steering and braking control.

Never place heavy objects on add-on devices hung on the rear bumper or placed across the tongue frame. A bicycle may be fine to hang out in back, but not a motorcycle. This places heavy objects where they will dramatically effect handling in corners or bumps. Heavy weights placed well behind the axle can also aggravate swaying in turns.

It is not possible in this booklet to cover every conceivable loading or trailering situation. The best advice I can give is to use good common sense and to always allow plenty of margin for safety. The purpose behind the Sherline scale and this booklet is to try to give you the necessary information to make intelligent, informed decisions when loading. The ultimate responsibility for using that information correctly lies with you and you alone.

DETERMINING MAXIMUM GROSS TRAILER WEIGHT

Your trailer's springs, axles, tires and chassis were all designed to handle a certain maximum load. This load consists of the empty trailer itself, plus the added weight of cargo that you add. This is called the Gross Vehicle Weight Rating or GVWR. In addition, each axle has a maximum weight that it was designed to support. This is called the Gross Axle Weight Rating or GAWR. The total of all axle loads plus the tongue weight should not exceed the GVWR.

CARGO CAPACITY = GVWR - Empty Trailer Weight

Overloading a trailer beyond its rated capacity, even though it may be well balanced and seem to handle fine, is a very dangerous practice. Eventually something is bound to fail with dramatic and unpleasant results. Overloading places excess strain not only on your tow vehicle causing possible failures at the hitch or in your capacity to safely bring it to a stop in an emergency, it also overloads the trailer's frame, axles, bearings and tires.

Be leery of home-made trailers. It is amazing how many bad ideas can be incorporated into this group. Do you really want to risk lives, your own included, to save a few bucks on a trailer? How many trailers have you seen fishtailing down the road that were manufactured by a credible company? Probably not many. If you now own an ill-handling, no-name misfit, either get it fixed by a professional or get rid of it by junking it. It's unethical to sell or use a trailer that could cause a serious accident. Good cargo trailers are usually designed to maintain a proper tongue weight if they are loaded evenly.

It is up to you to find out what the maximum gross weight of your trailer should be. Trailers made by reputable manufacturers should contain a tag or instructions which list loading limits. This can be more of a problem if you have a trailer built twenty years ago by a company that no longer exists and the tag or instructions are missing. If you cannot obtain actual figures from the original manufacturer, take it to a reputable trailer sales or repair facility and get an expert to give his best estimate of its capacity.

Load your trailer well below the maximum for the first tow with a new rig or while you are learning. Keep track of the weights of the individual items as you load them. When in doubt guess high. Using your Sherline scale, adjust the load so that you have around 12% to 15% of your best estimated total weight on the hitch. Attach the trailer to the tow vehicle and note how much the rear end drops. (If it looks excessive, check the tow vehicle's load capabilities again.)

WEIGHING THE TRAILER





Though it is not necessary to weigh your trailer every time you load it, it is a good idea in the beginning to have a good cross-check to your estimates. Once you have a feel for it, a good estimate is usually close enough unless you are loading to near your trailer's maximum limits. A 1000-pound error in total weight is only a 150 pound (15%) error in tongue weight.

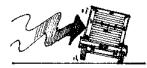
Weigh the trailer by having just the trailer wheels on the scale. You do not need to disconnect it from the vehicle. Add this weight to the weight at the tongue that is attained with the Sherline scale and you have your gross trailer weight. Knowing the total weight and the tongue weigh allows you to calculate the percentage of weight on the hitch. While you're there the first time, it would be a good idea to also check the vehicle weight at each axle to make sure it is not loaded beyond the manufacturer's specifications. (See the Trailer/Tow Vehicle Load Worksheet for more details.)

YOUR RESPONSIBILITIES AS A DRIVER

What I'm trying to convince you of is that towing a trailer has a responsibility similar to properly driving your car. You wouldn't think of letting your children drive on the road without the proper training, and you shouldn't take a fully loaded trailer that could be improperly loaded onto a busy road to learn with. It is a skill that has to be developed and a responsibility that shouldn't be taken lightly. If you're towing a travel trailer for the first time, you have to start learning with a full load. Drive only when traffic is light and don't drive where traffic conditions might force you into driving faster than you are comfortable with. Get a friend with this type of experience to help you learn. Don't be embarrassed to ask questions or park when it is windy. Learn what it takes to keep from ruining your transmission when pulling heavy loads up a hill or burning your brakes up going down the other side. It is a skill that you can take pride in. The hardest skill to learn is to know when not to tow a trailer.

Travel trailers, boat trailers, and specialty trailers are usually designed to have the proper hitch weight, but it would be intelligent to check them. Make sure your hitch is capable of handling the load. You can still screw up the design by putting something heavy where it was never intended to go such as a heavy outboard on the back of a sailboat. Another way of getting in trouble with a boat is towing it when it has a lot of water in the bilge from a rainstorm. If you add heavy items to this type of trailer, put the extra weight over the axles. If you're putting a boat on a trailer for the first time, use the Sherline scale to find the proper place to locate the boat and adjust the trailer to fit the boat.

DRIVING IN WINDY CONDITIONS



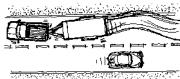
Wind can create havoc when towing a trailer, causing oscillations or sudden pulling to one side. Thirty mile an hour crosswinds can blow you off the road if there is a sudden gust. For example, say a hard gust of wind hits your rig from the left. Your rig pitches to the right and moves towards right. In order to stay on the road you turn left. With the rig leaning to the right, the centrifugal force generated by the left turn can be the added ingredient that puts you on your side, or worse yet, down the side of a ravine. The only way to help lower the risk traveling in these conditions is to slow down. This eliminates the centrifugal force that happens when you correct, and if the wind did blow you over it wouldn't be such a violent crash. The safest way is not to drive in extremely windy conditions. That's what the professional haulers do, and so should you. Park it until it's safe to continue. Wind can also have a dramatic effect on your fuel mileage when towing a heavy load. Plan your fuel stops accordingly.

NOTE: Several types of trailer sway control braces are available that can minimize the effects of wind gusts and passing trucks.

WIND FROM PASSING TRUCKS

An interesting thing happens when being passed by faster moving buses or large trucks. Large vehicles develop a high pressure wave of air in front of them and low pressure area to their rear as they go down the highway. This is variable and is dependent on the shape of the truck and the existing wind conditions. The effect is such that as the truck comes up to pass on your left, first your trailer and then your tow vehicle will be pushed to your right by the truck's "bow wave". As the truck passes, the low pressure zone will then pull you back to the left. You must steer first left and then right to counter the effect. It's not particularly dangerous, but it does keep you on your toes.

MORE TOWING TIPS



HANDLING TRAILER SWAY...

If swaying occurs, steer as little as possible while you slow down. Because of your natural lag in reaction time, quick steering movements will actually make things worse and cause the oscillation to increase. Application of the trailer brake usually tends to help keep the vehicles aligned, while heavy braking with the tow vehicle may reduce trailer stability. Until the problem is identified and solved, travel at reduced speeds.



Heavy items loaded to one side of the trailer can cause oscillation or handling problems in turns.

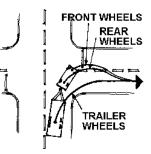
NOTE ABOUT LOAD EQUALIZING HITCHES...

A load equalizing hitch is selected base on the trailer's actual tongue weight rather than on gross weight. This type of hitch has some real advantages, but government studies have 5 of 9 shown they can actually work too well, lightening the load on the rear wheels of the tow vehicle sufficient to reduce traction. This kind of hitch should be selected careful 10/2 k/2013 9:51 AM

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WATCH YOUR TRAILER'S WHEELS IN TURNS...



The longer the trailer, the wider you must swing in a turn to make sure the trailer wheels clear the inside curb.

SOMETHING TO THINK ABOUT...

A temporary increase in loading occurs during dips or bumps in the road. A severe dip causes increased weight to suddenly be placed on hitch, axles and tires. Though hitch manufacturers take this into consideration in their designs, an overloaded or old, cracked and rusted hitch or tongue can be suddenly stressed beyond capacity, causing it to fail. Watch for bumps and large dips in the road and try to slow down for them. A conservative safety margin in loading will also be helpful in this type of unforeseen circumstance.



NOTE: Whenever the trailer is detached from the tow vehicle, block the wheels so it is impossible for the trailer to roll off on its own. Better yet, don't ever detach the trailer on any grade.



TRAILER TONGUE WEIGHT MEASURING SYSTEM



INSTRUCTIONS FOR USE OF SHERLINE SCALE

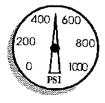
HOW SHERLINE SCALE WORKS

The Sherline scale uses a hydraulic principle to convert weight into a direct reading on a hydraulic pressure gauge. The reading in pounds per square inch is read as weight in pounds. Any hydraulic pressure gauge that reads in PSI can be substituted for the one supplied should you wish to measure different ranges of weight.

RECOMMENDED GAUGE RANGES

For maximum accuracy, use a gauge that will put your expected final measurement in about the middle of the gauge's range. (For example: for tongue weights of about 1000 lb. use a gauge that reads to 2000 lb.) The reason for this is that pressure gauges of this type are accurate to within about 2% in the middle ranges, but accuracy decreases at extreme low or high readings. To provide a gauge a few percent more accurate would increase the cost by 10 times or more. The supplied gauge was chosen as the most cost effective solution to providing a result that is sufficiently accurate for trailer weighing purposes. (The Sherline scale is not intended to be used for trade; i.e., items priced by weight.)





On Sherline gauges, the PSI reading equals the weight in pounds.

CHANGING GAUGES

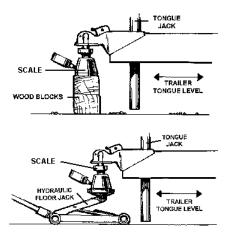
Should you wish to use your Sherline scale to measure a different range of weights, simply unscrew this gauge and replace it with another gauge which also reads in PSI. It should have a 1/4" pipe thread fitting. Be sure to tip the body of the Sherline scale so the hole is up so no hydraulic fluid is lost when the gauge is removed.

When replacing the gauge, push the cylinder down slightly to raise the fluid level right to the top of the hole so that no air enters the system. If fluid is lost, replace with any good quality low viscosity oil, such as a 20 weight motor oil. Use Teflon tape on the pipe threads when reinstalling the gauge to prevent leakage.

NOTE: Gauges with different ranges of measurement are available from Sherline. Contact us for more information should you have a specific requirement that is not fulfilled by the gauge you now own.

PLACEMENT OF YOUR SHERLINE SCALE

The most accurate measurement of tongue weight is achieved by measuring right where the hitch actually rests on the ball. An extension is provided that screws into the top of the cylinder so that you may support the trailer hitch in this manner. Always measure the hitch weight with the trailer level (trailer wheels blocked to prevent movement) and the hitch at the approximate height it will be when installed on the tow vehicle.



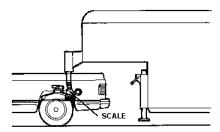
Support the trailer tongue with the tongue jack. Using very strong and secure blocks, block the Sherline scale into position under the hitch. (If you have a hydraulic floor jack, you can make things easier by simply placing the Sherline scale on the jack and jacking it into position.) Raise the tongue jack until the full weight of the hitch is on the Sherline scale and read the weight in pounds directly from the gauge.

NOTE FOR MATH PROS AND PERFECTIONISTS...

For the ultimate in accuracy, note the actual difference in weights and calculate the ratio by dividing the full hitch weight by the weight at the tongue jack.

Example: Weight at hitch = 950 lb. Weight at jack = 1000 lb. $950 \div 1000 = .95$

Future measurements at the jack multiplied by .95 will yield the exact weight at the hitch itself.

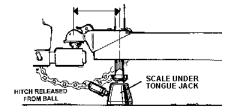


For 5th wheel trailers, the Sherline scale can be blocked to the proper height directly behind the hitch on the bed of the truck. With the trailer supported by the trailer jack, move the truck forward until the kingpin is directly over the scale. Lower it into position with the trailer jack until the full weight of the trailer is on the scale.

Note: Because of the large variety of available 5th wheel hitch designs, some ingenuity may be required on your part to safely support the kingpin on the scale.

Once you are familiar with your trailer, it will be easier to measure tongue weight at the tongue jack rather than at the hitch. Once you have determined the actual tongue weight at the hitch, we recommend you take a reading at the tongue jack itself. With the hitch supported by the tow vehicle but not locked down, place the Sherline scale under the tongue jack. (A depression is provided in the top of the piston to help locate the jack leg or wheel.) Making sure the wheels of the trailer are blocked so it can't roll, crank the tongue jack until the hitch is just free of the ball and all the weight is on the scale. Compare this reading to the one taken at the hitch itself. You will probably find that it is close enough to use as the actual measurement in the future depending on the distance of the jack from the hitch.

depression is provided in the top of the piston to help locate the jack leg or wheel.) Making sure the wheels of the trailer are blocked so it can't roll, crank the tongue jack until the hitch is just free of the ball and all the weight is on the scale. Compare this reading to the one taken at the hitch itself. You will probably find that it is close enough to use as the actual measurement in the future depending on the distance of the jack from the hitch.



Just keep in mind the approximate ratio and add that factor to your measured figure at the jack.

IN CONCLUSION

I hope that by using your Sherline scale you will have a better knowledge of the factors involved in safely loading and towing your trailer. An actual measurement will give you much greater peace of mind than your best guess. I would also hope you will share your expertise and help friends to better balance their rigs with the fine equipment you now have at hand. Each of us who shares the highway is benefited by having one more safely loaded rig on the road.

Joe Martin President and Owner Sherline Products, Inc.

ACKNOWLEDGMENTS

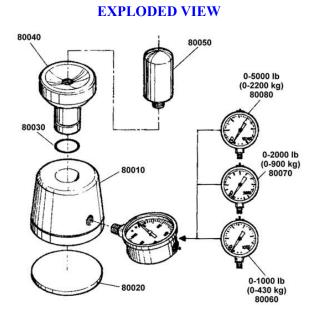
I would like to thank Fleetwood Enterprises, Inc. of Riverside, California and Wells Cargo, Inc. of Elkhart, Indiana for providing much useful information for this manual. I would also like to thank the expert craftsmen at Mel's Welding in Vista, CA for the helpful information they were able to provide about hitches.

SAFE TOWING CHECKLIST

Click on the headline above to view the Safety Checklist. You may print out several copies to fill out before each trip to remind yourself to take care of those little items that are easy to check before you go but can cause major problems on the road if neglected.

TRAILER/TOW VEHICLE LOAD WORKSHEET

Click on the headline above to view the Load and Balance Worksheet. You may print out several copies to fill out when loading a trailer for the first time or each time you substantially change the contents or location of heavy items in your trailer. Making sure your trailer is not loaded beyond capacity and that the load is well balanced will assure good, safe handling of your rig.



PART NO.	NO. REQ.	DESCRIPTION
80010	1	Scale Body
80020	1	Rubber Base Pad
80030	1	O-ring Seal
80040	1	Piston
80050	1	Post
80060		Gage, 0-1000 lb (0-430 kg) (dual range)*
80070		Gage, 0-2000 lb (0-900 kg) (dual range)
80080		Gage, 0-5000 lb (0-2200 kg) (dual range)

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80060		Gage, 0-1000 lb (0-430 kg) (dual range)*
80070		Gage, 0-2000 lb (0-900 kg) (dual range)
80080		Gage, 0-5000 lb (0-2200 kg) (dual range)
* NOTE: Dual range gages supplied after 4/02. Prior to that time, gages read in PSI, which is the same as the reading in pounds.		

WARRANTY

Your Sherline scale is warranted by Sherline Products, Inc. for one year from time of purchase to be free of defects in manufacturing and assembly. This includes all parts, seals and the gauge installed at purchase. Should any problems occur with the proper functioning of the scale, return it to the address below along with dated proof of purchase for repair or replacement at our option. This warranty does not cover damage due to misuse, neglect, overloading or improper installation of a gauge other than the one installed by the factory. Gauge accuracy is warranted by the gauge manufacturer to be within 2% at mid range of the gauge. (Accuracy diminishes to 3% at either extreme of the gauge's range.) These gauges are not recommended for trade purposes.

IF YOU'D LIKE TO ORDER A SHERLINE SCALE...

The price for a Sherline scale with your choice of gauge range is \$135.00. Shipping is extra. California deliveries require the addition of 7.75% State Sales Tax. You may send a check or use MasterCard or Visa and our toll free phone number in the USA:

1-800-541-0735

Scales can also be ordered using our secure on-line ordering site at www.sherlinedirect.com.

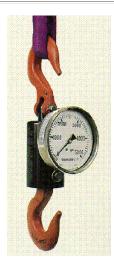
For orders or information from outside the USA, call (760) 727-5857or fax (760) 727-7857.

Please refer to the following model numbers when ordering:

LM1000--Gauge Range 0-1000 lb.

LM2000--Gauge Range 0-2000 lb.

LM5000--Gauge Range 0-5000 lb.



SUSPENDED HYDRAULIC SCALE ALSO AVAILABLE

Sherline now also offers a suspended hydraulic scale. It has forged hooks on either end and is used in lifting or lateral pulling operations to determine weight or pull. It is especially useful in industrial and farm applications or whenever placing a heavy object on a scale is impractical. It is available in 2000 lb. and 5000 lb. capacities for a list price of \$250. For more information on the Sherline Suspended Hydraulic Scale, please call us at 1-800-541-0735 and we will send you a catalog sheet.



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